

FIG. 1

FIG. 2

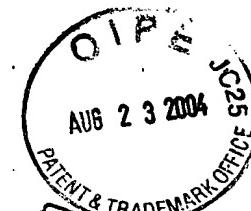
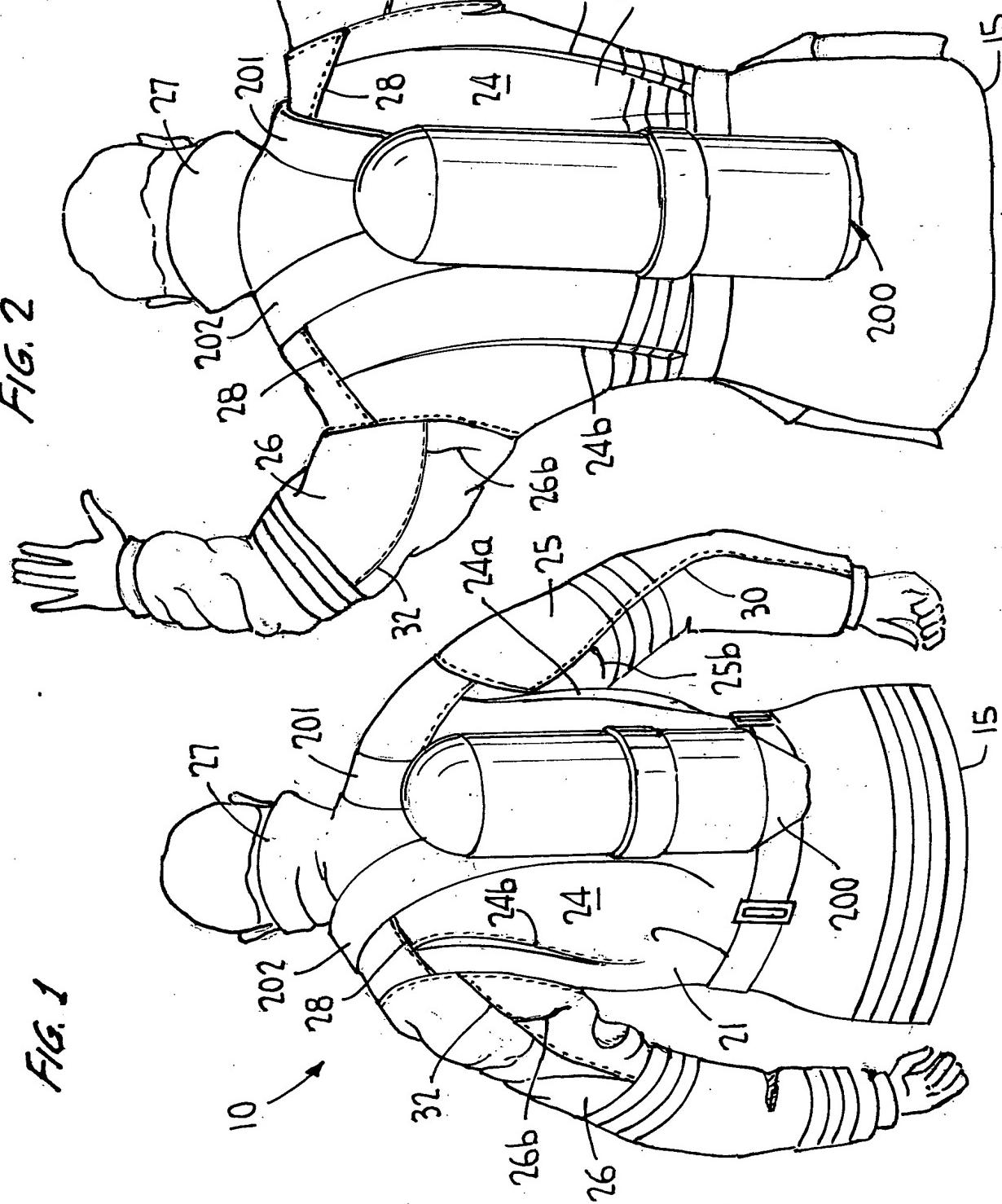


FIG. 3

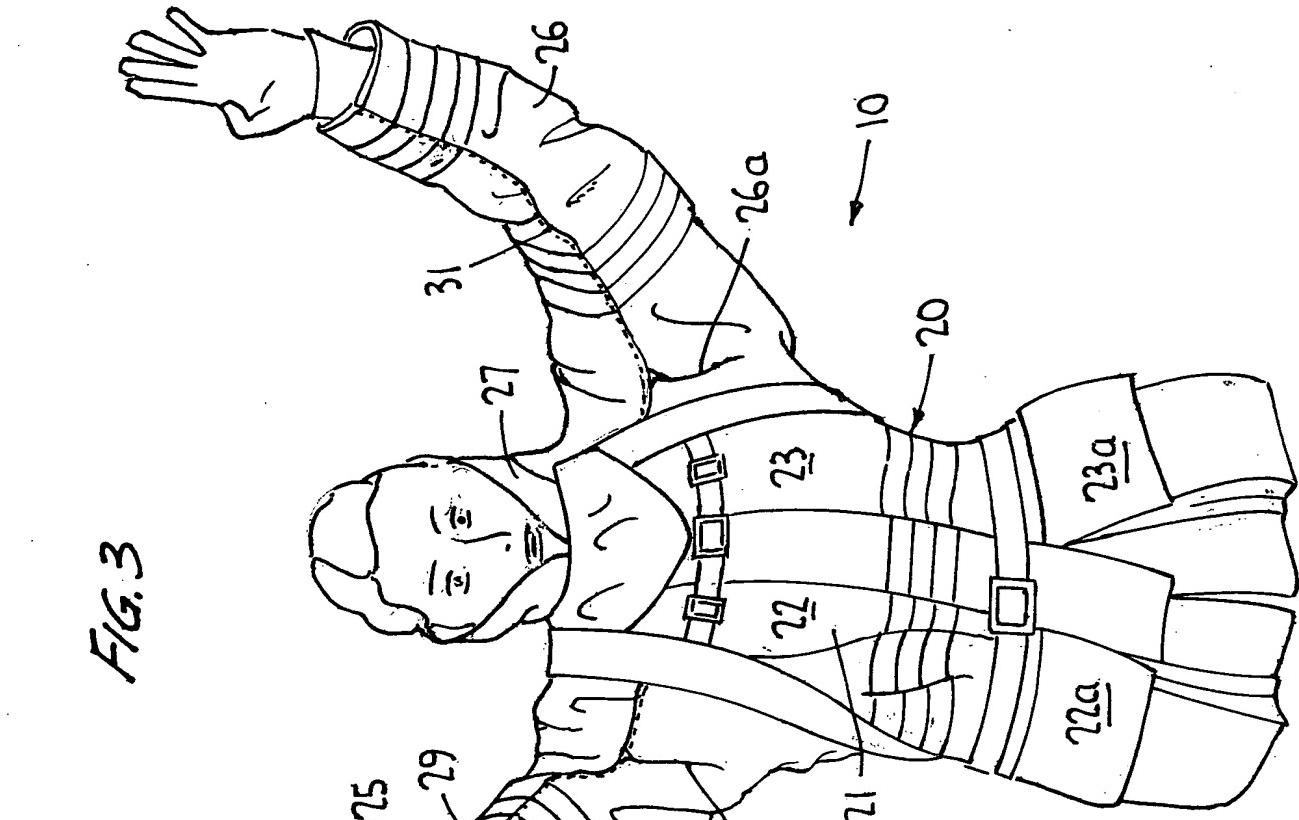


FIG. 4

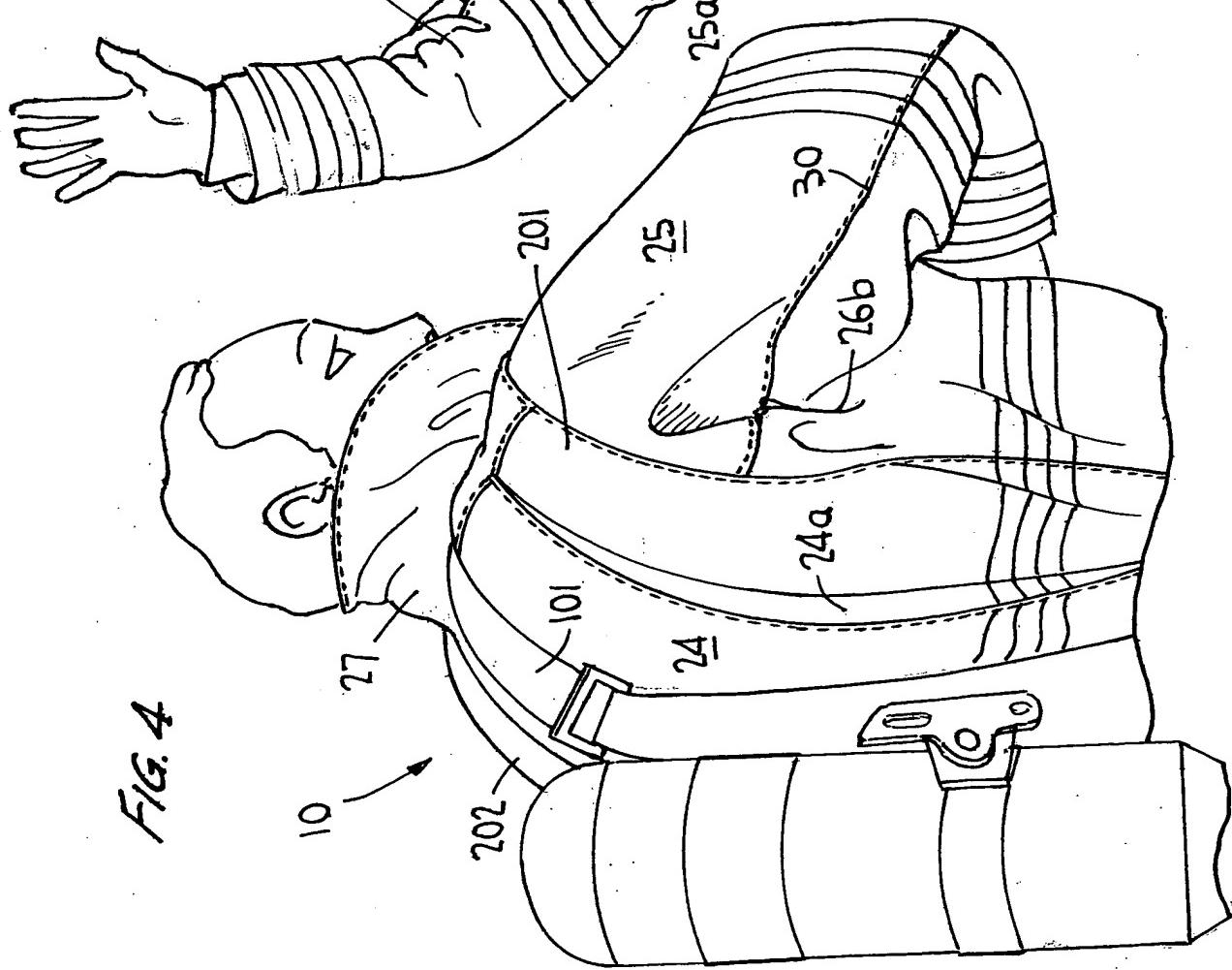


FIG. 5

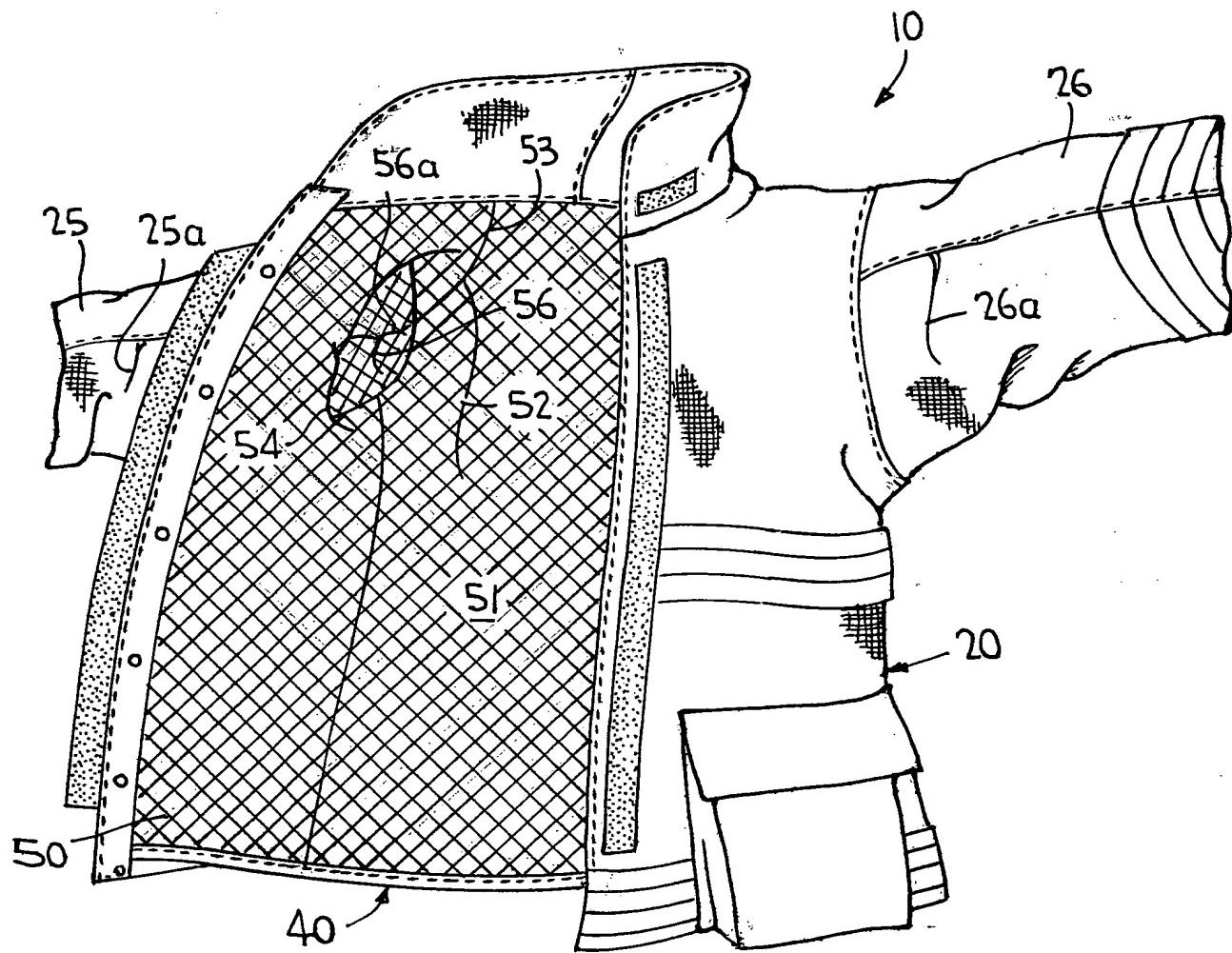


FIG. 6

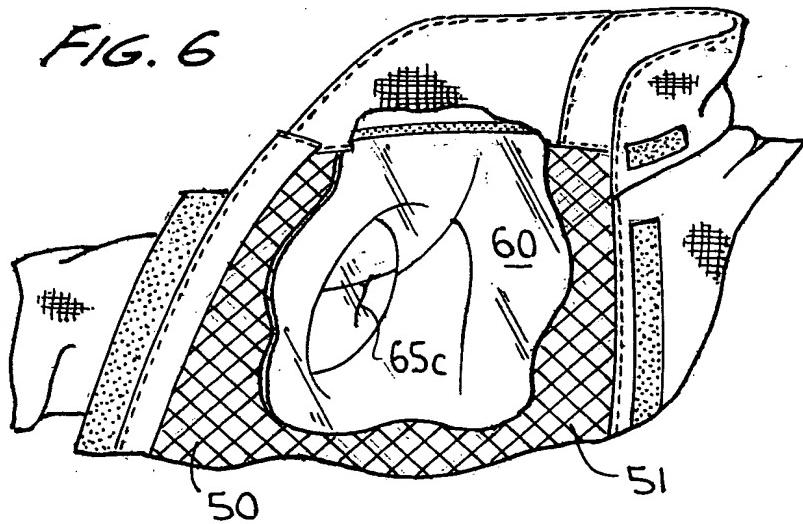


FIG. 5A

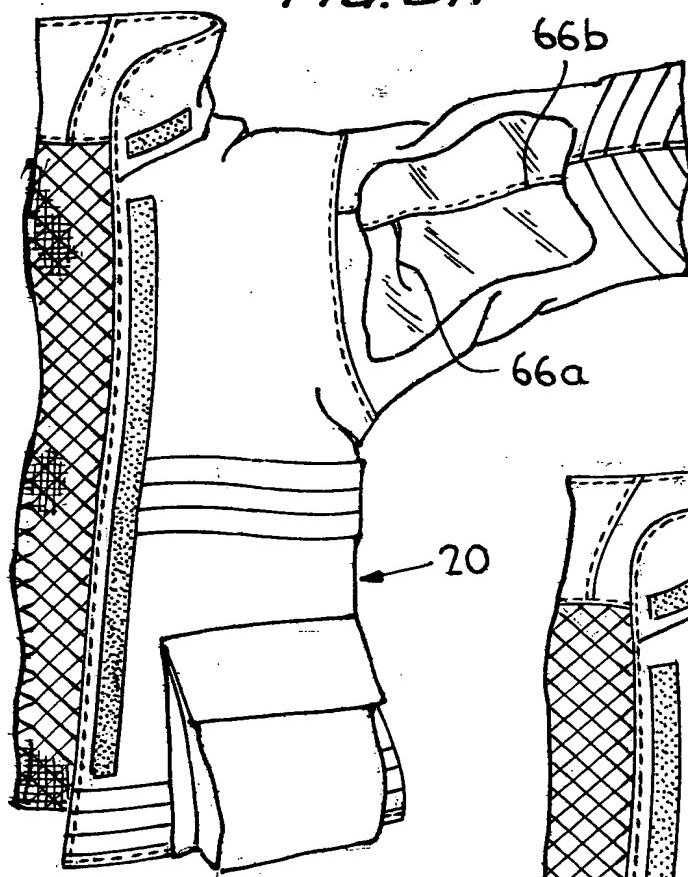


FIG. 5B

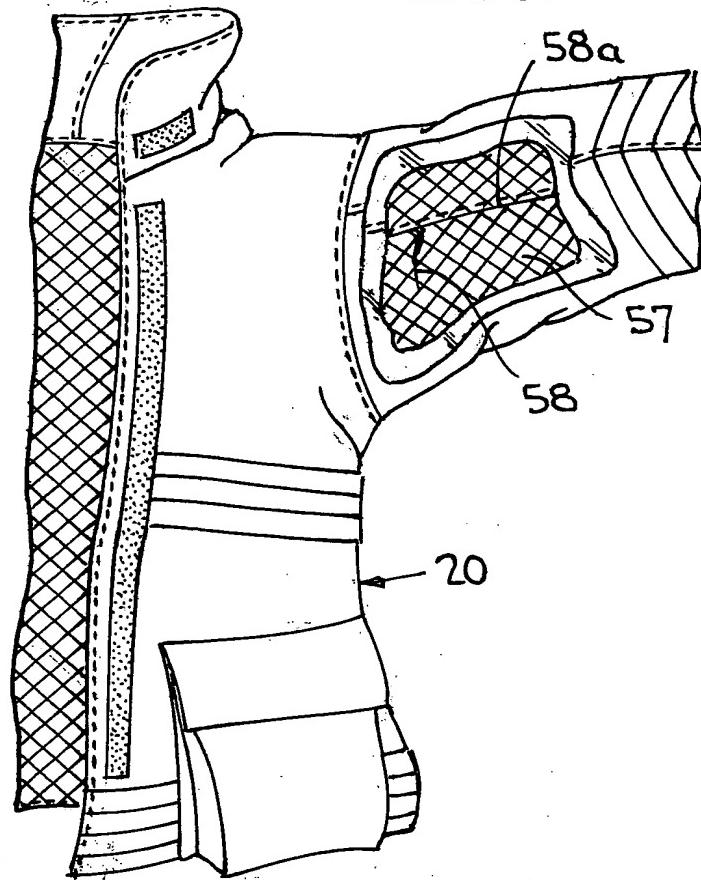


FIG. 7

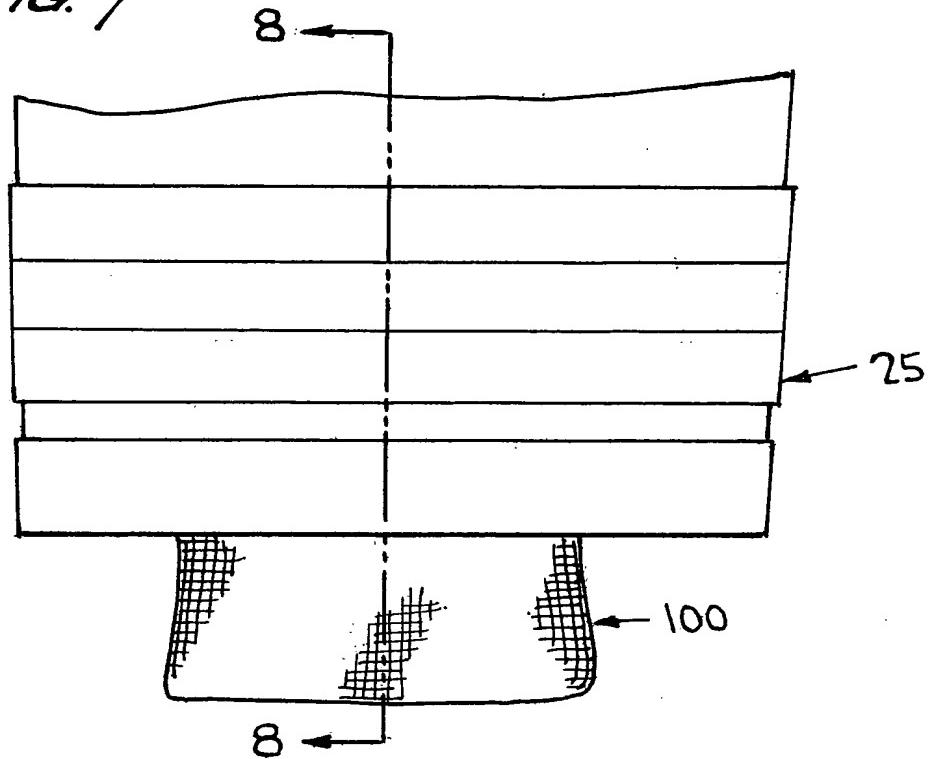


FIG. 8

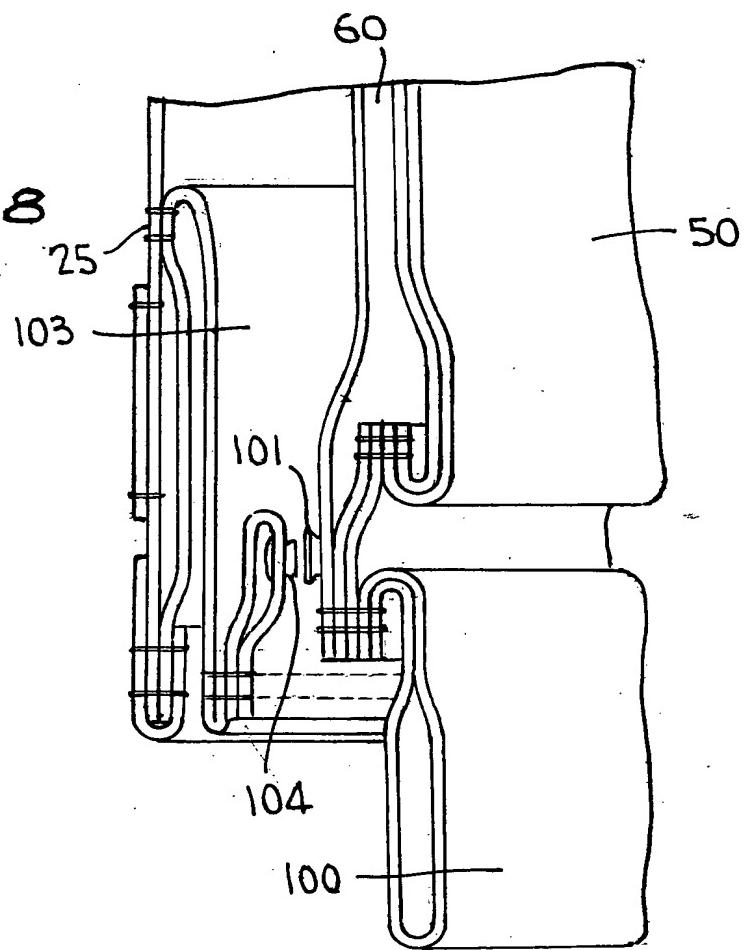


FIG. 9

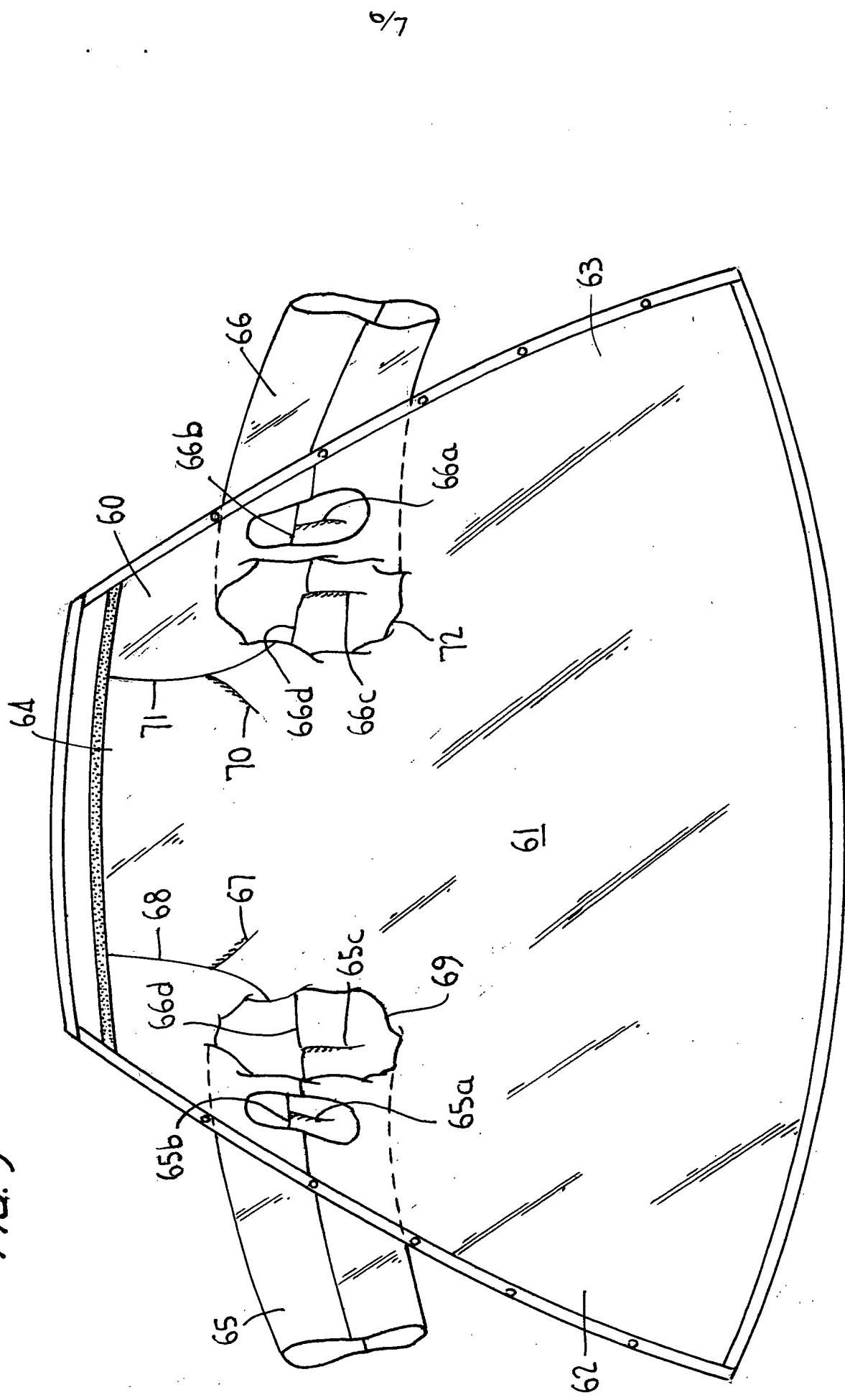


FIG. 10

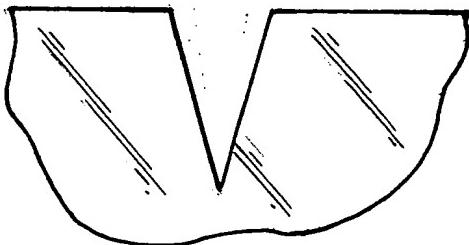


FIG. 11

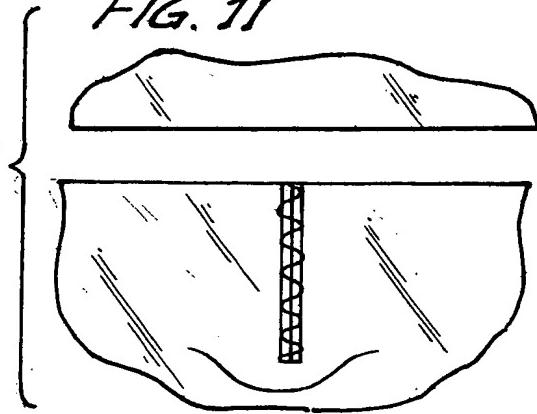


FIG. 12

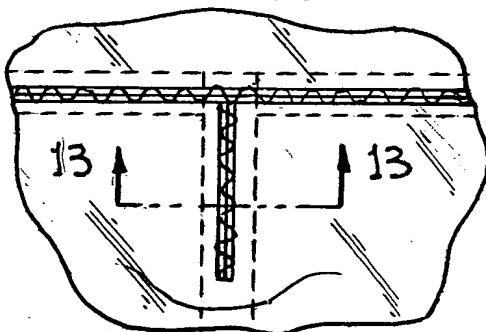


FIG. 13

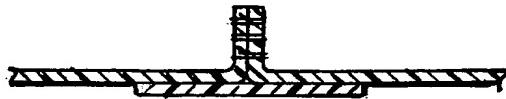


FIG. 14

MAKE TRIANGULAR
CUT IN PLASTIC
MOISTURE BARRIER
(FIG. 10)

SEW ENDS OF CUT TOGETHER
(FIG. 11)

SEW MOISTURE BARRIER
TOGETHER AT LENGTH-
WISE SEAM OF SLEEVE
(FIG. 12)

APPLY PLASTIC
TAPE TO SEWN
SEAMS
(FIG. 13)